

<b>Workflower gangrun-engine results</b>							
<b>ProjectID</b>	replaydemo						
<b>Comment</b>	Die-cutting demo						
<b>Date</b>	2017-jan-23	14:44:19					
<b>CPU-time</b>	807.257	sec					
<b>Imposition Overview</b>							
<b>Imposition</b>	<b>Sheets</b>	<b>Waste</b>	<b>TotalSheets</b>	<b>PaperID</b>			
1	3667	125	3792	74x104			
2	8250	125	8375	74x104			
<b>Total</b>	<b>11917</b>	<b>250</b>	<b>12167</b>				
<b>Imposition</b>	1						
<b>orderID</b>	<b>required</b>	<b>produced</b>	<b>overproductio</b>	<b>%overproduct</b>	<b>replicas</b>	<b>imposition</b>	<b>reference</b>
1	3000	3667	667	22,23%	1 1	1	Order-01
5	10000	11001	1001	10,01%	3 1	1	Order-05
6	10000	11001	1001	10,01%	3 1	1	Order-06
8	9000	11001	2001	22,23%	3 1	1	Order-08
9	9000	11001	2001	22,23%	3 1	1	Order-09
10	8000	11001	3001	37,51%	3 1	1	Order-10
11	8000	11001	3001	37,51%	3 1	1	Order-11
12	10000	11001	1001	10,01%	3 1	1	Order-12
13	10000	11001	1001	10,01%	3 1	1	Order-13
14	4000	7334	3334	83,35%	2 1	1	Order-14
15	10000	11001	1001	10,01%	3 1	1	Order-15
18	5000	7334	2334	46,68%	2 1	1	Order-18
21	14000	14668	668	4,77%	4 1	1	Order-21
22	7000	7334	334	4,77%	2 1	1	Order-22
23	7000	7334	334	4,77%	2 1	1	Order-23
24	4000	7334	3334	83,35%	2 1	1	Order-24
26	9000	11001	2001	22,23%	3 1	1	Order-26
27	3000	3667	667	22,23%	1 1	1	Order-27
29	12000	14668	2668	22,23%	4 1	1	Order-29
33	5000	7334	2334	46,68%	2 1	1	Order-33
36	10000	11001	1001	10,01%	3 1	1	Order-36
37	11000	11001	1	0,01%	3 1	1	Order-37
38	6000	7334	1334	22,23%	2 1	1	Order-38
39	6000	7334	1334	22,23%	2 1	1	Order-39
40	11000	11001	1	0,01%	3 1	1	Order-40
42	6000	7334	1334	22,23%	2 1	1	Order-42
43	6000	7334	1334	22,23%	2 1	1	Order-43
44	4000	7334	3334	83,35%	2 1	1	Order-44
45	3000	3667	667	22,23%	1 1	1	Order-45
46	8000	11001	3001	37,51%	3 1	1	Order-46

48	7000	7334	334	4,77%	2	1	Order-48
51	7000	7334	334	4,77%	2	1	Order-51
52	7000	7334	334	4,77%	2	1	Order-52
53	13000	14668	1668	12,83%	4	1	Order-53
54	7000	7334	334	4,77%	2	1	Order-54
63	6000	7334	1334	22,23%	2	1	Order-63
64	2000	3667	1667	83,35%	1	1	Order-64
65	8000	11001	3001	37,51%	3	1	Order-65
66	4000	7334	3334	83,35%	2	1	Order-66
67	2000	3667	1667	83,35%	1	1	Order-67
68	3000	3667	667	22,23%	1	1	Order-68
69	3000	3667	667	22,23%	1	1	Order-69
70	2000	3667	1667	83,35%	1	1	Order-70
72	6000	7334	1334	22,23%	2	1	Order-72
73	3000	3667	667	22,23%	1	1	Order-73
74	11000	11001	1	0,01%	3	1	Order-74
75	6000	7334	1334	22,23%	2	1	Order-75
76	5000	7334	2334	46,68%	2	1	Order-76
77	2000	3667	1667	83,35%	1	1	Order-77
78	1000	3667	2667	266,70%	1	1	Order-78
<b>Total</b>	<b>333000</b>	<b>407037</b>	<b>74037</b>	<b>22,23%</b>	<b>111</b>		
<b>Imposition</b>	2						
<b>orderID</b>	<b>required</b>	<b>produced</b>	<b>overproductio</b>	<b>%overproduct</b>	<b>replicas</b>	<b>imposition</b>	<b>reference</b>
2	99000	99000	0	0,00%	12	2	Order-02
3	14000	16500	2500	17,86%	2	2	Order-03
4	21000	24750	3750	17,86%	3	2	Order-04
7	27000	33000	6000	22,22%	4	2	Order-07
16	31000	33000	2000	6,45%	4	2	Order-16
17	23000	24750	1750	7,61%	3	2	Order-17
19	17000	24750	7750	45,59%	3	2	Order-19
20	29000	33000	4000	13,79%	4	2	Order-20
25	29000	33000	4000	13,79%	4	2	Order-25
28	15000	16500	1500	10,00%	2	2	Order-28
30	40000	41250	1250	3,13%	5	2	Order-30
31	24000	24750	750	3,13%	3	2	Order-31
32	30000	33000	3000	10,00%	4	2	Order-32
34	26000	33000	7000	26,92%	4	2	Order-34
35	33000	33000	0	0,00%	4	2	Order-35
41	28000	33000	5000	17,86%	4	2	Order-41
47	23000	24750	1750	7,61%	3	2	Order-47
49	18000	24750	6750	37,50%	3	2	Order-49
50	27000	33000	6000	22,22%	4	2	Order-50
55	40000	41250	1250	3,13%	5	2	Order-55
56	14000	16500	2500	17,86%	2	2	Order-56
57	24000	24750	750	3,13%	3	2	Order-57
58	35000	41250	6250	17,86%	5	2	Order-58
59	14000	16500	2500	17,86%	2	2	Order-59
60	14000	16500	2500	17,86%	2	2	Order-60

61	25000	33000	8000	32,00%	4	2	Order-61
62	14000	16500	2500	17,86%	2	2	Order-62
71	20000	24750	4750	23,75%	3	2	Order-71
79	24000	24750	750	3,13%	3	2	Order-79
80	47000	49500	2500	5,32%	6	2	Order-80
<b>Total</b>	<b>825000</b>	<b>924000</b>	<b>99000</b>	<b>12,00%</b>	<b>112</b>		
<b>Imposition</b>	*						
<b>orderID</b>	<b>required</b>	<b>produced</b>	<b>overproductio</b>	<b>%overproduct</b>	<b>replicas</b>	<b>imposition</b>	<b>reference</b>
1	3000	3667	667	22,23%	1	1	Order-01
2	99000	99000	0	0,00%	12	2	Order-02
3	14000	16500	2500	17,86%	2	2	Order-03
4	21000	24750	3750	17,86%	3	2	Order-04
5	10000	11001	1001	10,01%	3	1	Order-05
6	10000	11001	1001	10,01%	3	1	Order-06
7	27000	33000	6000	22,22%	4	2	Order-07
8	9000	11001	2001	22,23%	3	1	Order-08
9	9000	11001	2001	22,23%	3	1	Order-09
10	8000	11001	3001	37,51%	3	1	Order-10
11	8000	11001	3001	37,51%	3	1	Order-11
12	10000	11001	1001	10,01%	3	1	Order-12
13	10000	11001	1001	10,01%	3	1	Order-13
14	4000	7334	3334	83,35%	2	1	Order-14
15	10000	11001	1001	10,01%	3	1	Order-15
16	31000	33000	2000	6,45%	4	2	Order-16
17	23000	24750	1750	7,61%	3	2	Order-17
18	5000	7334	2334	46,68%	2	1	Order-18
19	17000	24750	7750	45,59%	3	2	Order-19
20	29000	33000	4000	13,79%	4	2	Order-20
21	14000	14668	668	4,77%	4	1	Order-21
22	7000	7334	334	4,77%	2	1	Order-22
23	7000	7334	334	4,77%	2	1	Order-23
24	4000	7334	3334	83,35%	2	1	Order-24
25	29000	33000	4000	13,79%	4	2	Order-25
26	9000	11001	2001	22,23%	3	1	Order-26
27	3000	3667	667	22,23%	1	1	Order-27
28	15000	16500	1500	10,00%	2	2	Order-28
29	12000	14668	2668	22,23%	4	1	Order-29
30	40000	41250	1250	3,13%	5	2	Order-30
31	24000	24750	750	3,13%	3	2	Order-31
32	30000	33000	3000	10,00%	4	2	Order-32
33	5000	7334	2334	46,68%	2	1	Order-33
34	26000	33000	7000	26,92%	4	2	Order-34
35	33000	33000	0	0,00%	4	2	Order-35
36	10000	11001	1001	10,01%	3	1	Order-36
37	11000	11001	1	0,01%	3	1	Order-37
38	6000	7334	1334	22,23%	2	1	Order-38
39	6000	7334	1334	22,23%	2	1	Order-39
40	11000	11001	1	0,01%	3	1	Order-40

41	28000	33000	5000	17,86%	4	2	Order-41
42	6000	7334	1334	22,23%	2	1	Order-42
43	6000	7334	1334	22,23%	2	1	Order-43
44	4000	7334	3334	83,35%	2	1	Order-44
45	3000	3667	667	22,23%	1	1	Order-45
46	8000	11001	3001	37,51%	3	1	Order-46
47	23000	24750	1750	7,61%	3	2	Order-47
48	7000	7334	334	4,77%	2	1	Order-48
49	18000	24750	6750	37,50%	3	2	Order-49
50	27000	33000	6000	22,22%	4	2	Order-50
51	7000	7334	334	4,77%	2	1	Order-51
52	7000	7334	334	4,77%	2	1	Order-52
53	13000	14668	1668	12,83%	4	1	Order-53
54	7000	7334	334	4,77%	2	1	Order-54
55	40000	41250	1250	3,13%	5	2	Order-55
56	14000	16500	2500	17,86%	2	2	Order-56
57	24000	24750	750	3,13%	3	2	Order-57
58	35000	41250	6250	17,86%	5	2	Order-58
59	14000	16500	2500	17,86%	2	2	Order-59
60	14000	16500	2500	17,86%	2	2	Order-60
61	25000	33000	8000	32,00%	4	2	Order-61
62	14000	16500	2500	17,86%	2	2	Order-62
63	6000	7334	1334	22,23%	2	1	Order-63
64	2000	3667	1667	83,35%	1	1	Order-64
65	8000	11001	3001	37,51%	3	1	Order-65
66	4000	7334	3334	83,35%	2	1	Order-66
67	2000	3667	1667	83,35%	1	1	Order-67
68	3000	3667	667	22,23%	1	1	Order-68
69	3000	3667	667	22,23%	1	1	Order-69
70	2000	3667	1667	83,35%	1	1	Order-70
71	20000	24750	4750	23,75%	3	2	Order-71
72	6000	7334	1334	22,23%	2	1	Order-72
73	3000	3667	667	22,23%	1	1	Order-73
74	11000	11001	1	0,01%	3	1	Order-74
75	6000	7334	1334	22,23%	2	1	Order-75
76	5000	7334	2334	46,68%	2	1	Order-76
77	2000	3667	1667	83,35%	1	1	Order-77
78	1000	3667	2667	266,70%	1	1	Order-78
79	24000	24750	750	3,13%	3	2	Order-79
80	47000	49500	2500	5,32%	6	2	Order-80
<b>Total</b>	<b>1158000</b>	<b>1331037</b>	<b>173037</b>	<b>14,94%</b>			