

Workflower ganging engine results

ProjectID UniformCase

Comment Uniform with standard engine

Date 2017-mrt-10 15:06:52

CPU-time 184.724 sec

Imposition Overview

Imposition	Sheets	Waste	TotalSheets	PaperID
1	12500	288	12788	740x1040
2	11000	248	11248	740x1040
3	1000	200	1200	740x1040
4	800	200	1000	740x1040
Total	25300	936	26236	

Imposition 1

orderID	required	produced	overproductio%	overproduct replicas	imposition	reference
2	25000	25000	0	0,00%	2 1	AVV0620
5	32000	37500	5500	17,19%	3 1	AVV0650
16	29000	37500	8500	29,31%	3 1	AVV0750
22	27000	37500	10500	38,89%	3 1	AVV0810
25	24000	25000	1000	4,17%	2 1	AVV0830
27	116000	125000	9000	7,76%	10 1	AVV0850
28	27000	37500	10500	38,89%	3 1	AVV0880
29	36000	37500	1500	4,17%	3 1	AVV0890
30	25000	25000	0	0,00%	2 1	AVV0900
31	25000	25000	0	0,00%	2 1	AVV0910
37	46000	50000	4000	8,70%	4 1	AVV0990
44	23000	25000	2000	8,70%	2 1	AL0650
66	48000	62500	14500	30,21%	5 1	AL0850
68	22000	25000	3000	13,64%	2 1	AL0880
69	22000	25000	3000	13,64%	2 1	AL0890
70	24000	25000	1000	4,17%	2 1	AL0900
71	22000	25000	3000	13,64%	2 1	AL0910
Total	573000	650000	77000	13,44%	52	

Imposition 2

orderID	required	produced	overproductio%	overproduct replicas	imposition	reference
1	19000	22000	3000	15,79%	2 2	AVV0610
3	22000	22000	0	0,00%	2 2	AVV0630
4	15000	22000	7000	46,67%	2 2	AVV0640
6	10000	11000	1000	10,00%	1 2	AVV0660
8	11000	11000	0	0,00%	1 2	AVV0680
12	11000	11000	0	0,00%	1 2	AVV0710

13	9000	11000	2000	22,22%	1 2	AVV0720
14	13000	22000	9000	69,23%	2 2	AVV0730
17	18000	22000	4000	22,22%	2 2	AVV0760
18	14000	22000	8000	57,14%	2 2	AVV0770
19	17000	22000	5000	29,41%	2 2	AVV0780
20	13000	22000	9000	69,23%	2 2	AVV0790
21	13000	22000	9000	69,23%	2 2	AVV0800
23	9000	11000	2000	22,22%	1 2	AVV0820
26	11000	11000	0	0,00%	1 2	AVV0840
32	8000	11000	3000	37,50%	1 2	AVV0920
33	10000	11000	1000	10,00%	1 2	AVV0930
34	16000	22000	6000	37,50%	2 2	AVV0940
35	21000	22000	1000	4,76%	2 2	AVV0970
38	18000	22000	4000	22,22%	2 2	AVV1000
39	7000	11000	4000	57,14%	1 2	AVV1120
40	13000	22000	9000	69,23%	2 2	AL0610
41	15000	22000	7000	46,67%	2 2	AL0620
42	11000	11000	0	0,00%	1 2	AL0630
43	8000	11000	3000	37,50%	1 2	AL0640
45	10000	11000	1000	10,00%	1 2	AL0660
51	8000	11000	3000	37,50%	1 2	AL0710
53	9000	11000	2000	22,22%	1 2	AL0730
55	13000	22000	9000	69,23%	2 2	AL0750
56	9000	11000	2000	22,22%	1 2	AL0760
61	11000	11000	0	0,00%	1 2	AL0810
64	10000	11000	1000	10,00%	1 2	AL0830
65	8000	11000	3000	37,50%	1 2	AL0840
72	7000	11000	4000	57,14%	1 2	AL0920
73	11000	11000	0	0,00%	1 2	AL0930
74	9000	11000	2000	22,22%	1 2	AL0940
77	8000	11000	3000	37,50%	1 2	AL0970

Total	445000	572000	127000	28,54%	52	
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Imposition 3

orderID	required	produced	overproductio	%overproduct	replicas	imposition	reference
7	4000	4000	0	0,00%	4 3	AVV0670	
9	5000	5000	0	0,00%	5 3	AVV0690	
15	7000	7000	0	0,00%	7 3	AVV0740	
52	6000	6000	0	0,00%	6 3	AL0720	
54	4000	4000	0	0,00%	4 3	AL0740	
58	6000	6000	0	0,00%	6 3	AL0780	
59	6000	6000	0	0,00%	6 3	AL0790	
60	4000	4000	0	0,00%	4 3	AL0800	
62	5000	5000	0	0,00%	5 3	AL0820	
78	5000	5000	0	0,00%	5 3	AL1000	

Total	52000	52000	0	0,00%	52	
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Imposition 4

orderID	required	produced	overproductio	%overproduct	replicas	imposition	reference
10	3000	3200	200	6,67%	4 4	AVV0700	
11	3000	3200	200	6,67%	4 4	AVV0705	
24	2000	2400	400	20,00%	3 4	AVV0825	
36	4000	4000	0	0,00%	5 4	AVV0980	
46	4000	4000	0	0,00%	5 4	AL0670	
47	4000	4800	800	20,00%	6 4	AL0680	
48	3000	3200	200	6,67%	4 4	AL0690	
49	1000	1600	600	60,00%	2 4	AL0700	
50	1000	1600	600	60,00%	2 4	AL0705	
57	3000	3200	200	6,67%	4 4	AL0770	
63	1000	1600	600	60,00%	2 4	AL0825	
67	3000	3200	200	6,67%	4 4	AL0860	
75	2000	2400	400	20,00%	3 4	AL0950	
76	1000	1600	600	60,00%	2 4	AL0960	
79	1000	1600	600	60,00%	2 4	AL1120	
Total	36000	41600	5600	15,56%	52		

Imposition *

orderID	required	produced	overproductio	%overproduct	replicas	imposition	reference
1	19000	22000	3000	15,79%	2 2	AVV0610	
2	25000	25000	0	0,00%	2 1	AVV0620	
3	22000	22000	0	0,00%	2 2	AVV0630	
4	15000	22000	7000	46,67%	2 2	AVV0640	
5	32000	37500	5500	17,19%	3 1	AVV0650	
6	10000	11000	1000	10,00%	1 2	AVV0660	
7	4000	4000	0	0,00%	4 3	AVV0670	
8	11000	11000	0	0,00%	1 2	AVV0680	
9	5000	5000	0	0,00%	5 3	AVV0690	
10	3000	3200	200	6,67%	4 4	AVV0700	
11	3000	3200	200	6,67%	4 4	AVV0705	
12	11000	11000	0	0,00%	1 2	AVV0710	
13	9000	11000	2000	22,22%	1 2	AVV0720	
14	13000	22000	9000	69,23%	2 2	AVV0730	
15	7000	7000	0	0,00%	7 3	AVV0740	
16	29000	37500	8500	29,31%	3 1	AVV0750	
17	18000	22000	4000	22,22%	2 2	AVV0760	
18	14000	22000	8000	57,14%	2 2	AVV0770	
19	17000	22000	5000	29,41%	2 2	AVV0780	
20	13000	22000	9000	69,23%	2 2	AVV0790	
21	13000	22000	9000	69,23%	2 2	AVV0800	
22	27000	37500	10500	38,89%	3 1	AVV0810	
23	9000	11000	2000	22,22%	1 2	AVV0820	
24	2000	2400	400	20,00%	3 4	AVV0825	
25	24000	25000	1000	4,17%	2 1	AVV0830	
26	11000	11000	0	0,00%	1 2	AVV0840	
27	116000	125000	9000	7,76%	10 1	AVV0850	
28	27000	37500	10500	38,89%	3 1	AVV0880	
29	36000	37500	1500	4,17%	3 1	AVV0890	

30	25000	25000	0	0,00%	2 1	AVV0900
31	25000	25000	0	0,00%	2 1	AVV0910
32	8000	11000	3000	37,50%	1 2	AVV0920
33	10000	11000	1000	10,00%	1 2	AVV0930
34	16000	22000	6000	37,50%	2 2	AVV0940
35	21000	22000	1000	4,76%	2 2	AVV0970
36	4000	4000	0	0,00%	5 4	AVV0980
37	46000	50000	4000	8,70%	4 1	AVV0990
38	18000	22000	4000	22,22%	2 2	AVV1000
39	7000	11000	4000	57,14%	1 2	AVV1120
40	13000	22000	9000	69,23%	2 2	AL0610
41	15000	22000	7000	46,67%	2 2	AL0620
42	11000	11000	0	0,00%	1 2	AL0630
43	8000	11000	3000	37,50%	1 2	AL0640
44	23000	25000	2000	8,70%	2 1	AL0650
45	10000	11000	1000	10,00%	1 2	AL0660
46	4000	4000	0	0,00%	5 4	AL0670
47	4000	4800	800	20,00%	6 4	AL0680
48	3000	3200	200	6,67%	4 4	AL0690
49	1000	1600	600	60,00%	2 4	AL0700
50	1000	1600	600	60,00%	2 4	AL0705
51	8000	11000	3000	37,50%	1 2	AL0710
52	6000	6000	0	0,00%	6 3	AL0720
53	9000	11000	2000	22,22%	1 2	AL0730
54	4000	4000	0	0,00%	4 3	AL0740
55	13000	22000	9000	69,23%	2 2	AL0750
56	9000	11000	2000	22,22%	1 2	AL0760
57	3000	3200	200	6,67%	4 4	AL0770
58	6000	6000	0	0,00%	6 3	AL0780
59	6000	6000	0	0,00%	6 3	AL0790
60	4000	4000	0	0,00%	4 3	AL0800
61	11000	11000	0	0,00%	1 2	AL0810
62	5000	5000	0	0,00%	5 3	AL0820
63	1000	1600	600	60,00%	2 4	AL0825
64	10000	11000	1000	10,00%	1 2	AL0830
65	8000	11000	3000	37,50%	1 2	AL0840
66	48000	62500	14500	30,21%	5 1	AL0850
67	3000	3200	200	6,67%	4 4	AL0860
68	22000	25000	3000	13,64%	2 1	AL0880
69	22000	25000	3000	13,64%	2 1	AL0890
70	24000	25000	1000	4,17%	2 1	AL0900
71	22000	25000	3000	13,64%	2 1	AL0910
72	7000	11000	4000	57,14%	1 2	AL0920
73	11000	11000	0	0,00%	1 2	AL0930
74	9000	11000	2000	22,22%	1 2	AL0940
75	2000	2400	400	20,00%	3 4	AL0950
76	1000	1600	600	60,00%	2 4	AL0960
77	8000	11000	3000	37,50%	1 2	AL0970
78	5000	5000	0	0,00%	5 3	AL1000
79	1000	1600	600	60,00%	2 4	AL1120

Total	1106000	1315600	209600	18,95%
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